

Identification of optimum molten salts for use as heat transfer fluids in parabolic trough plants. A technoeconomic comparative optimization

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Introduction

- PT most mature and bankable CSP technology
- Towers are catching up
- Increase competitiveness of PT by reducing LCOE
- Higher cycle efficiency through larger cycle temperature difference needed
- Molten salt linked to challenges
- New opportunities for CSP in Southern Africa

4000.00 nstalled net capacity of commercial 3500.00 3000.00 power plants [MWe] 2500.00 2000.00 1500.00 1000.00 500.00 .00 Operational Under Development Planned construction Parabolic trough Solar tower Science Freshel

Source: CSP World, 2017



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Background

- LCOE reduction by switching from thermal oil to molten salt
 - 12.1 % (Dersch *et al.*, 2014)
 - 16.4 % (Boukelia *et al.*, 2015)
 - 20 % (Ruegamer et al., 2014)
- LCOE reduction by using different molten salts
 - 3 to 5 % (Ruegamer *et al.*, 2014) small variations but still significant
- LCOE variations in literature
 - 7.59 to 23.6 \$cent/kWh_e
- Studies only look at one power plant configuration and compare it with other fluids, but what about different configurations?











large variations caused by different assumptions and locations (Abu Dhabi, Béchar, Daggett)

Research question

 Which molten salt as heat transfer fluid (HTF) is most suitable to improve the performance of a parabolic trough power plant from a techno-economic standpoint for a variety of configurations and locations?



Heat transfer fluids



 $-50 \quad 0 \quad 50 \ 100 \ 150 \ 200 \ 250 \ 300 \ 350 \ 400 \ 450 \ 500 \ 550 \ 600 \ 650 \ 700 \ 750 \ 800 \ 850 \ 900$

Temperature [°C]

Sources: Dow Chemical Company, 2001; Bradshaw & Siegel, 2008; Vignarooban et al., 2015



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Advantages of molten salts



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Techno-economic optimization

- Optimization of technical and financial indicators
 - LCOE
 - CAPEX
 - IRR
- Identification of optimal HTF for
 - various component sizes (TES, solar field, turbine capacity, etc.)
 - various operating strategies (base load or peaking)
 - various location-based framework conditions (solar resource, feed in tariff, financial parameters)
- Population based evolutionary algorithm
- Range of solutions that are optimal
- Compromise between cost and quality



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Techno-economic optimization



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Results – TES (Upington)







Next steps

- Vary other parameters (turbine capacity, location) •
- Analyze different operating strategies (base load, peaking) •
- Analyze different molten salts (Hitec, HitecXL) •
- **Optimize IRR, capacity factor** •
- Future applications of optimization •
 - TES technology (direct storage, thermocline) _
 - Water consumption
 - Steam generator (ramp-up rates, pinch points) _













Conclusion

- Optimal HTF for specific framework conditions existent?
- Model can be used to find optimal power plant configuration in terms of
 - location
 - operating strategy
 - feed in tariff
 - costs
- New salt mixtures needed
 - cheaper
 - wider operating temperature range
- Increase competitiveness of parabolic trough
- Support for policy makers, developers and plant operators
- Technology promotion & development opportunities in Southern Africa









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